

Wheel And Pinion Cutting In Horology A Historical

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~~Cutting Brass Watch Wheel and Pinions~~

This may seem straightforward, however, finishing a pinion, having just overcome all the requirements of machining and milling, one must now be able do the following steps; harden & temper, true the arbor, polish and re-polish, make and finish the pivots, undercut and form the rivet, mount the wheel, cut the wheel ogees, and polish the leaf faces.

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Making Clock Wheel & Pinion Cutters When making hand made clocks or in repair work an odd size cutter is sometimes needed. Sometimes just one pinion is required and does not justify the cost of a commercial cutter. I have been making my own form relieved wheel cutters for years but shied away from making pinion cutters. Now that I am

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wheel teeth such that wheel and pinion teeth proportions vary tremendously from one clockmaker to another. 2 All this to say, that when one encounters such an old wheel, modern day cutters may not be a resource as a cutter and one may need to make a custom cutter.

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In the NAWCC Wheel and pinion workshop, students are required to machine a single point cutter , harden it, sharpen it and cut both a wheel and pinion. Upon completion, tooth form quality and finish are compared to teeth that are cut with commercial multi tooth cutters during demonstrations.

~~Wheel and Pinion Cutting in Horology: A Historical Guide ...~~

Wheel and Pinion Cutting Wheel Cutters. These are form relieved multi-tooth gear cutters. The one on the right is for a watch wheel. The one on the left cuts the bronze asymmetric gears for a Curta mechanical calculator.

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Many clock repairers carry out excellent work but avoid cutting their own wheels and pinions, fearing it is too complicated and involved. This book, written by an experienced clock and tool maker, dispels those fears and gives a step-by-step guide to an extremely satisfying aspect of horology.

~~Wheel and Pinion Cutting in Horology : A Historical and ...~~

Wheel and Pinion Cutting Tools Wheel cutting with the lathe The photo show the Levin milling spindle being used with a flycutter to form wheel teeth. The home-made indexing attachment shown on the right uses a lever operated cam to move the index arm in and out of the plate notches.

~~pinion cutters | NAWCC Message Board~~

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